

Monday, May 08, 2017 9:08:55 AM

Page 1

120	Identify as per dwg & Stock Locations	WACO3	0.00			
120						
Packaging						
	Memo		0.00			
Packaging						

Work Order ID 161056

Monday, May 08, 2017 9:08:55 AM

161056

Page 2

Item ID: PB67-43001-287**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Inner Tube Guide, Blade Positioner**Start Date:** 5/12/2017 **Start Qty:** 2.00***2*****Cust Item ID:****Required Date:** 5/16/2017 **Req'd Qty:** 2.00***2*****Customer:****Reference:** SCHEDULED/U**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start*****NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop*****NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

DAS
21
9-88

MAY 12 2017

Picklist Print

Monday, May 08, 2017 9:08:55 AM

Page 1

Work Order ID: 161056

161056

Parent Item: PB67-43001-287

PB67-43001-287

Parent Item Name: Inner Tube Guide, Blade Positioner

Start Date: 5/12/2017

Required Date: 5/16/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.125W.058		Purchased		No		100	f	13.3936	0.1666	0.350737			DAS 19 2-89
M6061T6T1 125W 058									**			MAY 10 2017	
6061T6 RD TUBE 1.125 x .058w													

Location

Loc Qty

Loc Code

MAT015

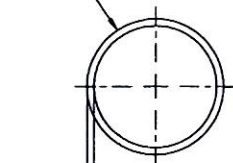
13.393632

114812

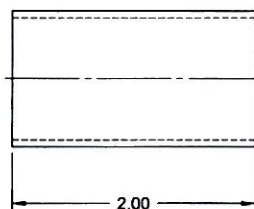
13.393632

36

Ø1.125
REF



0.058
REF



2.00

B67-43001-287 INNER TUBE GUIDE, BLADE POSITIONER

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
REF. DART SPEC. M6061T6T1.125W.058
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

RELEASED
2009-09-24

mf

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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 161056 MWS
170508

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 36 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR09-011.		MB	09.02.27
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. B67-43001-287 TITLE INNER TUBE GUIDE, BLADE POSITIONER COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	REV. C	
DRAWN	JS		SHEET 1 OF 1	
CHECKED	JS		SCALE	
MFG. APPR.	JS		NTS	
APPROVED	JS			
DE APPR.	N/A			
DATE	09.02.27			